



Plaslube® PEEK 13005

Techmer Polymer Modifiers - *Polyetheretherketone*

Action



General Information

General

Material Status	• Commercial: Active
Availability	• North America
Features	• High Viscosity • Lubricated
Appearance	• Colors Available
Processing Method	• Injection Molding

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.36		ASTM D792
Molding Shrinkage - Flow (0.125 in)	6.0E-3	in/in	ASTM D955
Water Absorption (24 hr)	0.12	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	14000	psi	ASTM D638
Tensile Elongation (Yield)	2.0	%	ASTM D638
Flexural Modulus	900000	psi	ASTM D790
Flexural Strength	28000	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F, 0.125 in)	1.5	ft·lb/in	ASTM D256
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	105		ASTM D785
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	450	°F	ASTM D648
CLTE - Flow	2.6E-5	in/in/°F	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+14	ohms·cm	ASTM D257
Dielectric Strength	300	V/mil	ASTM D149
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.031 in)	V-0		UL 94

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	300	°F

Notes

¹ Typical properties: these are not to be construed as specifications.